



Bin Entry/Clean Out Permit

No one is to enter a grain structure until the following items have been checked, this Bin Entry/Cleanout Permit has been completed with signature and after approval by the Site Manager.

Date: _____

Time: _____

Facility / Location: _____

- 103 W Railroad St, Oakville, IA 52646
- 608 S, Blair St, Morning Sun, IA 52640
- 1212 Iowa Ave., (Olds) Mt Pleasant, IA 52641
- 118 N. Oak St, Richland, IA 52585

Work to be Performed: _____

Bin /Structure to Be Cleaned: _____

Entrant(s): _____

Observer(s): _____

Yes N/A

- 1 Block and control all means of filling grain bin.
- 2 Test atmosphere and document results.
 Bump test performed on monitoring equipment

Hydrogen Sulfide H ₂ S ppm _____	Carbon Monoxide CO ppm _____
Oxygen O ₂ , at least 19.5% _____	LEL % _____
- If hazardous atmosphere is present:**
 - Ventilate bin until it is safe prior to and during bin clean out.
 - Continual atmospheric monitoring for duration of entry with readings documented.
- 3 Body harness and lifeline available if needed.
 Inspection of safety tools has been completed.
- 4 Adequate lighting is available.
 All additional light, if needed, is explosion proof.
- 5 All employees involved in entry have been trained in Safe Bin Clean Out Procedures.
- 6 Stand-by personnel are available.
 A communication method has been established and tested between entrant and observer.
 Type of communication in place? _____
 Indicate method established for obtaining additional help in case of emergency _____
- 7 Floor auger grates have been installed or slides closed where practical.
 Control all points of discharge and inform entrants on location of discharge ports.
- 8 Sweep auger procedures understood by all entrants.
- 9 Grain condition is satisfactory. Contact General Manager if grain quality is substandard.
- 10 Check for hung-up grain. Contact General Manager if grain is hung-up.

All items have been checked and found to be safe.

Signed: _____
Person Entering Bin

Approval: _____
Entry Supervisor

Signed: _____
Observer/Attendant